

SAFETY DATA SHEET

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name 1115 - Chipfix Gel - clear Product no. 1115 REACH registration number Not applicable

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses of the substance or mixture Clear cyanacrylat filler

Uses advised against

The full text of any mentioned and identified use categories are given in section 16 **1.3. Details of the supplier of the safety data sheet**

Company and address

HBC System Smarttool Production ApS Hobrovej 961-963 9530 Stövring Denmark tel:+45 70 22 70 70

Contact person

Vibeke Jørgensen

E-mail

info@hbc-system.com SDS date 2016-06-06

SDS Version

1.0

1.4. Emergency telephone number

Use your national or local emergency number See section 4 "First aid measures"

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Eye Irrit. 2; H319 Skin Irrit. 2; H315 STOT SE 3; H335

See full text of H-phrases in section 2.2. 2.2. Label elements

Hazard pictogram(s)





Hazard statement(s)

Causes serious eye irritation. (H319) Causes skin irritation. (H315) May cause respiratory irritation. (H335)

	General	If medical advice is needed, have product container or label at hand. (P101).
Safety statement(s)	Prevention	Keep out ofreach ofchildren. (P102). Wear protective gloves/protective clothing/eye protection. (P280).
	Response	IF IN EYES: Rinse cautiously with water for several minutes. Remove
		contact lenses, if present and easy to do. Continue rinsing.
		(P305+P351+P338).
	Storage	Store l°Cked up. (P405).
	Disposal	Dispose of contents/container to an approved waste disposal plant. (P501).
Identity of the	substances n	rimarily responsible for the major health hazards

Identity of the substances primarily responsible for the major health hazards

Ethyl 2-cyanoacrylate

2.3. Other hazards

This product contains an organic solvent. Repeated exposure to organic solvents can result in damage to the nervous system and inner organs, such as the liver and kidneys.

Additional labelling

Cyanoacrylate. Danger. Bonds to skin and eyes in seconds. Keep out of reach of children.

Additional warnings

voc

SECTION 3: Composition/information on ingredients

3.1/3.2. Substances/Mixtures

NAME:	Ethyl 2-cyanoacrylate
IDENTIFICATION NOS .:	CAS-no: 7085-85-0 EC-no: 230-391-5 Index-no: 607-236-00-9
CONTENT:	80-95%
CLP CLASSIFICATION:	Skin Irrit. 2, Eye Irrit. 2, STOT SE 3
	H315, H319, H335
NOTE:	S

(*) See full text of H-phrases in chapter 16. Occupational exposure limits are listed in section 8, if these are available. S = Organic solvent

Other informations

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

In the case of accident: Contact a doctor or casualty department – take the label or this safety data sheet. Contact a doctor, if in doubt about the injured person's condition or if the symptoms continue. Never give an unconscious person water or similar.

Inhalation

Get the person into fresh air and stay with them.

Skin contact

Remove contaminated clothing and shoes at once. Skin that has come in contact with the material must be washed thoroughly with water and soap. Skin cleanser can be used. DO NOT use solvents or thinners. Eve contact

Remove contact lenses. Flush eyes with water (20-30°C) for at least 15 minutes. Call a doctor. Ingestion

Give the person plenty to drink and stay with the person. If the person feels unwell, contact a doctor immediately and take this safety data sheet or the label from the product with you. Do not induce vomiting unless recommended by the doctor. Hold head facing down so that no vomit runs back into the mouth and throat.



Burns

Not applicable

4.2. Most important symptoms and effects, both acute and delayed

Neurotoxic effect: This product contains organic solvents, which can have an effect on the nervous system. Symptoms of neurotoxicity can be: loss of appetite, headache, dizziness, whistling in the ears, tingling sensations in the skin, sensitivity to the cold, cramps, difficulty in concentrating, tiredness, etc. Repeated exposure to solvents can result in the breaking down of the skin's natural fat layer. The skin will then be more prone to absorb dangerous substances, e.g. allergens.

Irritation effects: This product contains substances which cause irritation to skin and eyes, or when inhaled. Contact with locally irritative substances can cause the area of contact to be more prone to absorb damaging substances such as allergens.

4.3. Indication of any immediate medical attention and special treatment needed

No special

Information to medics

Bring this safety data sheet.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Recommended: alcohol-resistant foam, carbonic acid, powder, water mist. Water jets should not be used, since they can spread the fire.

5.2. Special hazards arising from the substance or mixture

If the product is exposed to high temperatures, as in the case of fire, dangerous catabolic substances are produced. These are: Nitrogen oxides. Carbon oxides. Fire will result in thick black smoke. Exposure to catabolic products can damage your health. Fire fighters should use proper protection gear. Closed containers, which are exposed to fire, should be cooled with water. Do not let fire-extinguishing water run into sewers and other water courses.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and protective clothing to prevent contact.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid inhalation of vapours from waste material.

- 6.2. Environmental precautions
 - No specific requirements.

6.3. Methods and material for containment and cleaning up

Use sand, sawdust, earth, vermiculite, diatomaceous earth to contain and collect non-combustible absorbent materials and place in container for disposal, according to local regulations. Cleaning should be done as far as possible using normal cleaning agents. Solvents should be avoided.

6.4. Reference to other sections

See section on "Disposal considerations" with regard to the handling of waste. See section on 'Exposure controls/personal protection' for protective measures.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

See section on 'Exposure controls/personal protection' for information on personal protection.

7.2. Conditions for safe storage, including any incompatibilities

Always store in containers of the same material as the original.

Storage temperature

5 til 25°C

7.3. Specific end use(s)

This product should only be used for applications described in Section 1.2

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

OEL



Ethyl 2-cyanoacrylate (EH40/2005) Long-term exposure limit (8-hour TWA reference period): - ppm | - mg/m3 Short-term exposure limit (15-minute reference period): 0.3 ppm | 1.5 mg/m3

DNEL / PNEC

No data available.

8.2. Exposure controls

Compliance with the stated exposure limits values should be checked on a regular basis.

General recommendations

Observe general occupational hygiene.

Exposure scenarios

If there is an appendix to this safety data sheet, the indicated exposure scenarios must be complied. **Exposure limits**

Trade users are covered by the rules of the working environment legislation on maximum concentrations for exposure. See work hygiene threshold values below.

Appropriate technical measures

Airborne gas and dust concentrations must be kept as low as possible and below the current threshold values (see below). Use for example an exhaust system if the normal air flow in the work room is not sufficient. Make sure that evewash and emergency showers are clearly marked.

Hygiene measures

Whenever you take a break in using this product and when you have finished using it, all exposed areas of the body must be washed. Always wash hands, forearms and face.

Measures to avoid environmental exposure

No specific requirements.

Individual protection measures, such as personal protective equipment



Generally

Use only CE marked protective equipment.

Respiratory Equipment

If the ventilation at the work place is not sufficient, use a half or whole mask with an appropriate filter or an air-supplied respiratory protector. The choice depends on the concrete work situation and how long you will be using the product.

Skin protection

Special work clothing should be used.

Hand protection

Use protective gloves. The concrete work situation is not known. Contact the suppliers of the gloves for help on the glove type. Please note that elastic gloves stretch when used. The thickness of the gloves, and therefore their penetration time, will be reduced. Moreover, the temperature of the glove in use is about 35°C, while the standard test, EN 374-3, is done at 23°C. The penetration time is therefore reduced by a factor of 3.

Eye protection

Use safety glasses with a side shield.

SECTION 9: Physical and chemical properties

Form	Colour	Odour	pН	Viscosity	Density (g/cm3)
Liquid	Colourless	Sharp/pungent	6-7	500-900 Ps	1,1
Phase changes					
Melting point (°C)	1	Boiling point (°C)		Vapour pressu	ire (mm Hg)
-		>150			
Data on fire and ex	plosion hazar	ds			
Flashpoint (°C)		Ignition (°C)		Self ignition (°	C)
>85		-		-	,
Explosion limits (Vol %)	Oxidizing properties			
-		-			
Solubility					



Solubility in water	
Insoluble	
9.2. Other information	
Solubility in fat	

n-octanol/water coefficient

Additional information N/A

SECTION 10: Stability and reactivity

10.1. Reactivity
No data available
10.2. Chemical stability
The product is stable under the conditions, noted in the section on "Handling and storage".
10.3. Possibility of hazardous reactions
No special
10.4. Conditions to avoid
Do not expose to heat (e.g. sunlight), because it can lead to excess pressure.
10.5. Incompatible materials
Strong acids, strong bases, strong oxidizing agents, and strong reductants agents.
10.6. Hazardous decomposition products
The product is not degraded when used as specified in section 1.

SECTION 11: Toxicological information

Substance	Onestes			
	Species	Test	Route of exposure	Result
Ethyl 2-cyanoacrylate	Rat	LD50	Oral	5 mL/kg
kin corrosion/irritation				
Causes skin irritation.				
erious eye damage/irritatio				
Causes serious eye irritation				
espiratory or skin sensitis	ation			
No data available.				
erm cell mutagenicity				
No data available.				
arcinogenicity				
No data available.				
eproductive toxicity				
No data available.				
TOT-single exposure	otion			
May cause respiratory irrita TOT-repeated exposure	ation.			
No data available.				
spiration hazard				
No data available.				
ong term effects				
-	oduct contains organi	c solvents which	can have an effect on the ner	wous system
			zziness, whistling in the ears,	
			concentrating, tiredness, etc.	
			s natural fat layer. The skin wi	
prone to absorb dangerous			, ,	
			irritation to skin and eyes, or v	when inhalec
			ontact to be more prone to ab	
substances such as allerge			·	0

 SECTION 12: Ecological information

 12.1. Toxicity Substance
 Species
 Test
 Test duration
 Result

 1115 - Chipfix Gel - clear
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No data available.

12.2. Persistence and degradability Substance No data available.	Biodegradability	Test	Result
 12.3. Bioaccumulative potential Substance No data available. 12.4. Mobility in soil No data available 12.5. Results of PBT and vPvB asses No data available 12.6. Other adverse effects No special 	Potential bioaccumulation	LogPow	BFC

SECTION 13: Disposal considerations

13.1. Waste treatment methods

The product is covered by the regulations on dangerous waste.

Waste EWC code 08 01 11 Specific labelling

Contaminated packing

Packaging which contains leftovers from the product must be disposed of in the same way as the product.

SECTION 14: Transport information

Not listed as dangerous goods under ADR and IMDG regulations.

14.1 – 14.4 ADR/RID

14.1. UN number 14.2. UN proper shipping name 14.3. Transport hazard class(es) 14.4. Packing group Notes Tunnel restriction code

IMDG

UN-no.	-
Proper Shipping Name	-
Class	-
PG*	-
EmS	-
MP**	-
Hazardous constituent	-

▼IATA/ICAO UN-no. Proper Shipping Name Class PG*

14.5. Environmental hazards

14.6. Special precautions for user

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

- No data available
- (*) Packing group

(**) Marine pollutant



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Restrictions for application

People under the age of 18 must not be exposed to this product cf. Council Directive 94/33/EC. Must not be used by persons suffering acrylic dermatitis.

Demands for specific education

Additional information

Sources

Council Directive 94/33/EC of 22 June 1994 on the protection of young people at work.

IDirective 2004/42/CE of the European Parliament and of the Council of 21 April 2004 on the limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products and amending Directive 1999/13/EC.

EC Regulation 1272/2008 (CLP).

EC regulation 1907/2006 (REACH).

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of H-phrases as mentioned in section 3

H315 - Causes skin irritation.

H319 - Causes serious eye irritation.

H335 - May cause respiratory irritation.

The full text of identified uses as mentioned in section 1

Other symbols mentioned in section 2

Other

It is recommended to hand over this safety data sheet to the actual user of the product. Information in this safety data sheet cannot be used as a product specification.

The information in this safety data sheet applies only to this specific product (mentioned in section 1) and is not necessarily correct for use with other chemicals/products.

A change (in proportion to the last essential change (first cipher in SDS version)) is marked with a blue triangle.

The safety data sheet is validated by kbb

Date of last essential change (First cipher in SDS version)

Date of last minor change (Last cipher in SDS version)

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